

iii ii i

NO_x

CO

kW

NO CO

NO CO

An Investigation of Pollutants Emission of Methane-Air Combustion in Porous Burners (PBs), from the view point of numerical modeling

Ziabasharhagh, M.; Ebrahimi, R.; Rajaei, M. R.

ABSTRACT

Combustion zone temperature in porous burners (PBs) is lower than free flame burners, which leads to a reduction in NO_x emission. Furthermore, because of enough resident time for complete combustion, amount of CO emission will be reduced. In this research, pollutant emissions are investigated for a 5 kW porous burner integrated with a heat exchanger. Navier-Stokes, energy and the chemical species transport equations in a porous media with local thermal equilibrium assumption between the solid and gas are solved. 2D temperature field and species concentrations are presented in the premixed methane - air combustion. The effect of excess air on CO and NO emission are investigated. Results are acceptable with comparison of experimental data, also the results of this simulation are better than some simulations in quantitative and qualitative sense.

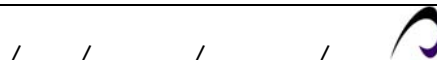
Email: rebrahimi@kntu.ac.ir

Email: m.r.rajaei@nioc.org

Email: mzia@kntu.ac.ir

ii

iii



KEYWORDS

Combustion, Pollutants, Porous Media, Numerical Modeling and Methane-Air

(C)

(A)

(D)

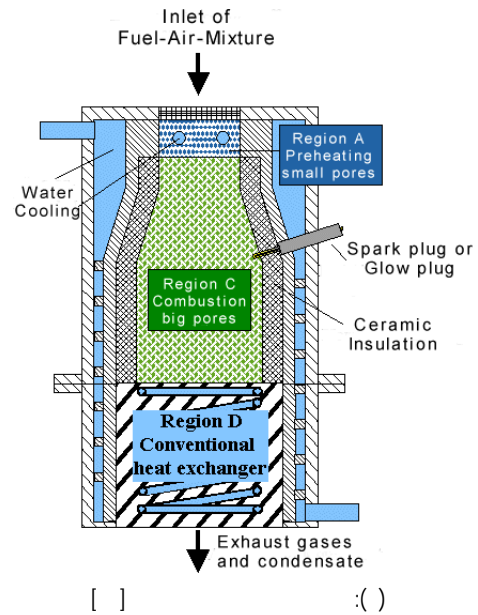
NO_x

NO_x

CO

()

NO_x



[]

(:)

[]

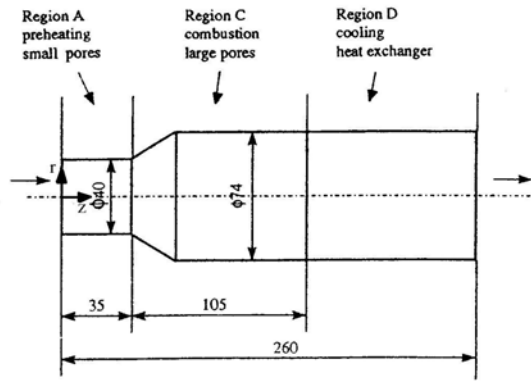
[]

()

[]

(A)





[]
 []
 NO CO

[] : ()
 (A)
 (D) (C)
 (D) (A)
 (C)

(A) []
 (A)

SiC ()
 () ppi
 (D)

[] LSTM
 ()

: () ()

$$\frac{\partial(\rho u_j)}{\partial x_j} = 0 \quad ()$$

() SiC

$$\frac{\partial}{\partial x_j} (\rho u_j u_i - \mu \frac{\partial u_i}{\partial x_j}) = -\frac{\partial P}{\partial x_i} - \frac{\Delta P}{\Delta X_i} \quad ()$$

[]

[]

$$\frac{\partial}{\partial x_j} (\rho u_j c_p T - \lambda_{eff,j} \frac{\partial T}{\partial x_j}) = \varphi \sum_{k=1}^{N_s} \dot{\omega}_k h_k W_k \quad ()$$

NO

$$\frac{\partial}{\partial x_j} (\rho u_j Y_k - \varphi \rho D_{km} \frac{\partial Y_k}{\partial x_j}) = \varphi \dot{\omega}_k, \quad k=1,2,\dots,N_s \quad ()$$

[]

CO H₂O CO₂ O₂ CH₄ N₂
()

NO

$$\rho = \frac{\bar{W} P}{R_u T} \quad \bar{W} = \sum_{k=1}^{N_s} X_k W_k \quad ()$$

$\dot{\omega}_k$ Y φ
 h_k D_{km}

$\Delta P / \Delta X_i$

[]

[]

λ_{eff}

[]

[]

()

()



$$S_c = S^* - S_p T_P^* \quad ()$$

*

[]

() ()

$$S = S_c + S_p Y_p \quad ()$$

S_p S_c

$$\frac{\partial}{\partial x_j} (\rho u_j \Phi - \Gamma_\Phi \frac{\partial \Phi}{\partial x_j}) = S_\Phi \quad ()$$

$$\bar{Y}_P = 1 \quad S^* > 0 \quad ()$$

)

(*)

$$\bar{Y}_P = 0 \quad S^* < 0 \quad ()$$

(

$$S_c = \frac{S^* \bar{Y}_P}{\bar{Y}_P - Y_P^*} \quad ()$$

$$S_p = -\frac{S^*}{\bar{Y}_P - Y_P^*} \quad ()$$

()

$$S = S_c + S_p T_P \quad ()$$

S_p

()

/

[]

$$a_P \Phi_P = a_E \Phi_E + a_W \Phi_W + a_N \Phi_N + a_S \Phi_S + b \quad ()$$

$$b = S_c r_i \Delta r \Delta z \quad ()$$

$$a_P = a_E + a_W + a_N + a_S - S_p r_i \Delta r \Delta z \quad ()$$

S_p

()

cm/s

([] cm/s)

S_p

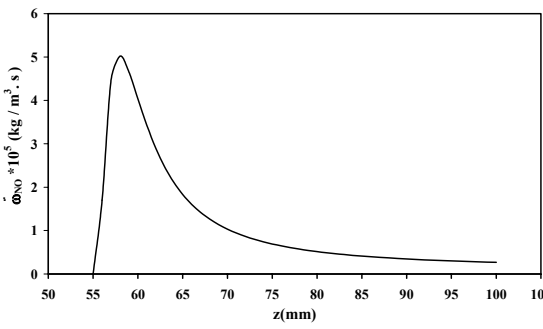
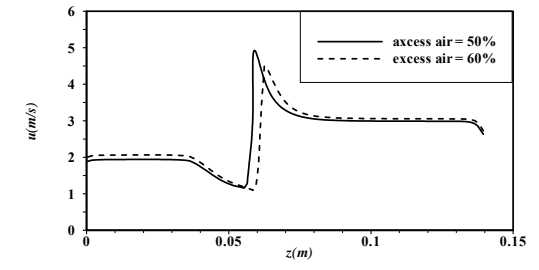
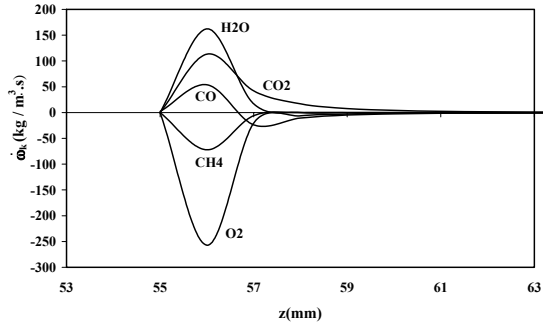
S_p

[]

$$S_o = \text{Max}(a_E, a_W, a_S, a_N) \quad ()$$

$$S_p r_i \Delta r \Delta z = -|S_o| \quad ()$$

$$S_p = -\frac{|S_o|}{r_i \Delta r \Delta z} \quad ()$$



kW
: ()
%

% kW

()

[]

NO : ()

% kW

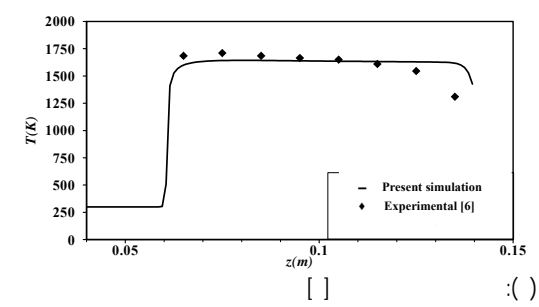
()

() ()

CH_4 ()

H_2O

NO



% kW

kW

()

CO

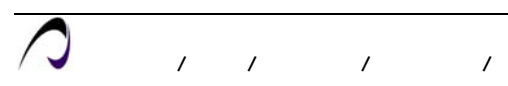
() ()

CO

() ()

CO

NO



CO

(A)

NO

NO

NO

)

(...

[] [] SiC Al₂O₃ : ()

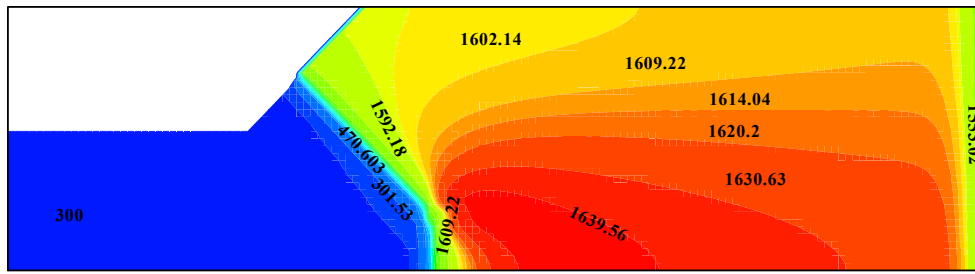
$\lambda_{eff} / (\text{W/mK}) = 0.34691 - 0.00073672 \cdot [T / \text{K}] + 1.2052 \times 10^{-6} \cdot [T / \text{K}]^2 + 0.32345 \cdot [\mathbf{v} / (\text{m/s})]$ $1/E(T) = 1.00713 + 6.14885 \times 10^{-8} \cdot [T / \text{K}]^{2.5} - 9.5358 \times 10^{-10} \cdot [T / \text{K}]^3$	Al ₂ O ₃
$\lambda_{eff} / (\text{W/mK}) = 0.31845 - 0.0006257 \cdot [T / \text{K}] + 1.2481 \times 10^{-6} \cdot [T / \text{K}]^2 + 0.32887 \cdot [\mathbf{v} / (\text{m/s})]$ $E(T) = 0.63746 + 6.35787 \times 10^{-6} \cdot [T / \text{K}]^{1.5} - 8.8698 \times 10^{-8} \cdot [T / \text{K}]^2$	SiC

[] () .NO : ()

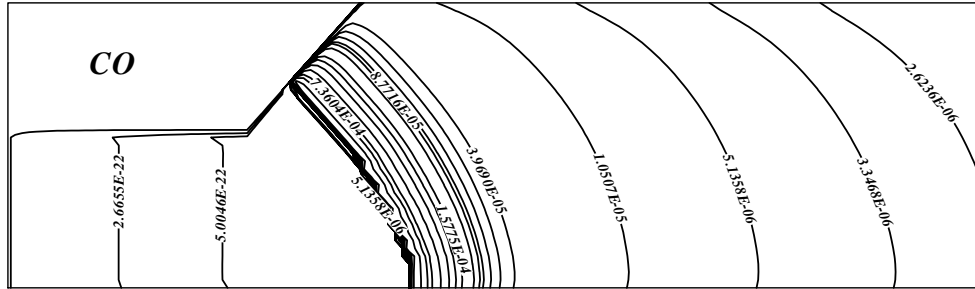
واکنش	نرخ واکنش
۱ $\text{CH}_4 + \frac{3}{2} \text{O}_2 \Rightarrow \text{CO} + 2\text{H}_2\text{O}$	$R_1 = 10^{15.220} [\text{CH}_4]^{1.460} [\text{O}_2]^{0.5217} \exp\left(\frac{-20643}{T}\right)$
۲ $\text{CO} + \frac{1}{2} \text{O}_2 \Rightarrow \text{CO}_2$	$R_2 = 10^{14.902} [\text{CO}]^{1.6904} [\text{O}_2]^{1.570} \exp\left(\frac{-11613}{T}\right)$
۳ $\text{CO}_2 \Rightarrow \text{CO} + \frac{1}{2} \text{O}_2$	$R_3 = 10^{14.349} [\text{CO}_2]^{1.0} \exp\left(\frac{-62281}{T}\right)$
۴ $\text{N}_2 + \text{O}_2 \Rightarrow 2\text{NO}$	$R_4 = 10^{23.946} [\text{CO}]^{0.7211} [\text{O}_2]^{4.0111} \exp\left(\frac{-53369}{T}\right)$
۵ $\text{N}_2 + \text{O}_2 \Rightarrow 2\text{NO}$	$R_5 = 10^{14.967} T^{-0.5} [\text{N}_2] [\text{O}_2]^{0.5} \exp\left(\frac{-68899}{T}\right)$



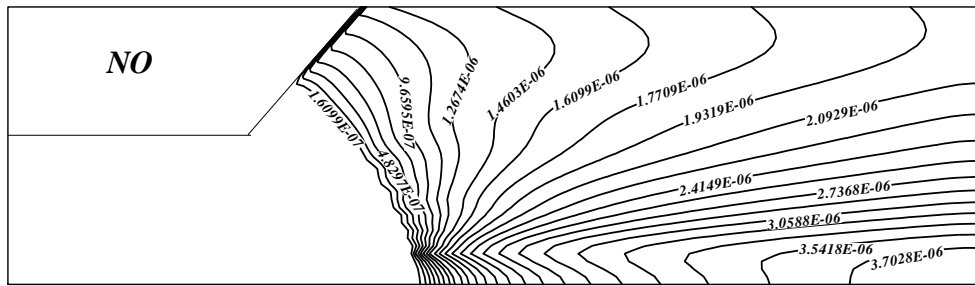
/ / / /



% kW : ()



% kW CO : ()



% kW NO : ()

Gordon, S. and McBride, B. J., *CEC: Computer Program for Calculation of Complex Chemical Equilibrium Compositions, Rocket Performance, Incident and Reflected Shocks and Chapman-Jouguet Detonations*, NASA Report SP-273, 1971. []

MacDonald, I. F., El-Sayed, M. S., Mow, K. and Dullien, F. A. L., *Flow through Porous Media Ergun Equation Revisited*, Ind. Eng. Chem. Fund., Vol. 18, pp. 199-208, 1979. []

Malico, I., Zhou, X. Y. and Pereira, J. C. F., *Two-Dimensional Numerical Study of Combustion and Pollutant Formation in Porous Burners*, Combust. Sci. and Tech., Vol. 152, pp. 57-79, 2000. []

Manara, J., *Aufbau Einer Apparatur Zur IR-Optischen Charakterisierung Von Proben Bei Hohen Temperaturen Unter Vakuum*. Physikalisches Institut der Universitat Wurzburg, 1997. []

[]

Durst, F., Pickenacker, K. and Trimis D., *First Periodic Report of Compact Porous Medium Burner and Heat Exchanger for Household Application*, Contract NO. JOE3CT95-0019, 1996. []

Ergun, S., *Fluid Flow Through Packed Columns*, hem. Engng. Prog., Vol. 48, pp. 89-94, 1952. []

- Pereira, J. C. P. and Zhou, X. Y., *Numerical Study of Combustion and Pollutants Formation in Inert Nonhomogeneous Porous Media*, Combust. Sci. and Tech., Vol. 130, pp. 335-364, 1997. []
- Pickenacker, K., Brenner, G., Pickenacker, O., Trimis, D., Wawrzinek, K. and Weber, T., *Numerical and Experimental Investigation of Matrix Stabilized Methane - Air Combustion in Porous Inert Media*, Combustion and Flame, Vol. 123, pp. 201-213, 2000. []
- Turns, S. R., *An Introduction to Combustion: Concepts and Application*, 2nd ed., McGraw-Hill, 2000. []
- <http://www.lstm.uni-erlangen.de> []
- Mohamad, A. A., Viskanta, R. and Ramadhyani, S., *Numerical Predictions of Combustion and Heat Transfer in Packed Bed with Embedded Coolant Tubes*, Combust. Sci. and Tech., Vol. 96, pp. 387-407, 1994. []
- Nicol, D. G., Malte, P. C., Hamer, A. J., Roby, R. J. and Steele, R. C., *Development of a Five-Step Global Methane Oxidation-NO Formation Mechanism for Lean Premixed Gas Turbine Combustion*, *Journal of Engineering for Gas Turbines and Power*, Trans. of ASME, Vol. 121, pp. 272-280, April 1999. []
- Pan, H. L., Pickenacker, O., Pickenacker, K., Trimis, D. and Weber, T., *5th European Conference on Industrial Furnaces and Boilers*, Porto, April 11-14, 2000. []
- Patankar, S. V., *Numerical Heat Transfer and Fluid Flow*, Hemisphere Publishing Corporation, Taylor & Francis Group, New York, 1980. []

